

Dear Andrus ,

At your request, and in connection with the **delivery of Kallaste Arch** as has already been discussed several times in meetings and over the phone and as you know the work of real manufacturing and assembling the Arch supporting structures started at the end of last week so that it was possible only because in advance during the week before preparatory work was carried out on each of the segments (16 segments in total - 30 plates with holes) of cutting, welding and processing of connecting plates as well as the work of cutting more than 360 parts (pipes) whose ends are at different angles has been started.

At the moment, the lower first section of the right side of the Arch with no B/187 has been assembled, which we will then have to weld (see the attached photos) and its location in the Arch section plan (PDF drawing GA, in the attachment), we are currently collecting the opposite lower section B/576 (photo in the attachment) and then we will move up one section at a time previously connecting them to each other for control and obtaining a sphere, the upper and lower sheets of each section must be cut, the outer edges of which, when they go outside the upper and lower pipes of the supporting structures, will form the necessary spherical arch-shaped template for the outer and inner arch side cladding so that we can put strips on the spacers in the required radius to which the cladding of the side edges will then be strengthened.

This should be done immediately at each stage, so as to form the necessary external shape of this Arch

As stated, there is more than a lot of work, in addition, the control assembly of all segments must be carried out at least partially, the same applies to the expected cladding plates in order to obtain a spherical appearance and so that there are no problems with the Arch assembly, also taking into account the fact that the upper and lower pipes of the arch-bearing structure are assembled and twisted in different heights and planes in order to obtain the required shape . After assembly and reassembly all the structures still need to be painted.

This is like an additional amount of work compared to what was initially discussed.

Looking at the current progress of the works, and under the best conditions, if there are no currently unknown problems during the work then the earliest delivery date of the Arch, **counting from today, should be planned for 6 weeks, in the best case ! That means no sooner than December 16.**

Of course, we are doing everything possible to complete the work as quickly as possible but for now we cannot promise anything faster!

Of course there is a possibility to deliver the lower parts of both sides a little faster but we still have to discuss its usefulness.

Thanks!

With best regards,

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